Safety Data Sheet According to the United Nations GHS (Rev. 8, 2019)

According to the United Nations GHS (Rev. 8, 2019) Issue date:13/11/2020 Revision date: 13/11/2020

Version: 1.0

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SECTION 1: Identification			
1.1. GHS Product identifier			
	Mixture		
Trade name	: KRONES creadditive FIL 14 01		
Other means of identification ther means of identification : No information available			
1.3. Recommended use of the chemica Recommended use			
	: 3D Printing.		
Restrictions on use : No information available 1.4. Supplier's details			
Supplier		Importer	
KIC KRONES Internationale Cooperationsgesellsc	haft mbH	KRONES Angola LDA.	
Böhmerwaldstraße 5		Bairro Kikuxi, Via Expresso Cacuaco - Benfica, Prédio No. 8441	
93073 Neutraubling Germany		Municipio de Viana, Provincia de Luanda Angola	
T +49-940170-3020		T +244 990 70 80 90	
F +49-940170-3696		LCS-spares.angola@krones.com	
kic@kic-krones.com			
1.5. Emergency phone number			
0 71	+44 1235 239671 (N	CEC, National Chemical Emergency Centre)	
SECTION 2: Hazard identification 2.1. Classification of the substance or I	nixture		
Classification according to the United Nations G			
Not classified			
Adverse physicochemical, human health and environmental effects		e, this product does not present any particular risk, provided it is handled h good occupational hygiene and safety practice	
2.2. GHS Label elements, including pre	cautionary stateme	ints	
Labelling according to the United Nations GHS			
Hazard pictograms (GHS UN)	: None		
Signal word (GHS UN)	: None		
Hazard statements (GHS UN)	: None		
	·		
2.3. Other hazards which do not result Other hazards not contributing to the	in classification No information availa	ble	
classification			
SECTION 3: Composition/information of	on ingredients		
3.1. Substances			
Not applicable			
3.2. Mixtures This mixture does not contain any substances to be	montioned according to	a the applicable regulations	
	mentioned according to		
SECTION 4: First-aid measures			
4.1. Description of necessary first-aid n			
-	where possible).	r if you feel unwell, seek medical advice immediately (show the label	
First-aid measures after inhalation	symptoms: Call a poi	esh air and keep comfortable for breathing. If experiencing respiratory son center or a doctor.	
First-aid measures after skin contact	After contact with mo consult a doctor.	Iten product, cool skin area rapidly with cold water. If irritation persists,	
First-aid measures after eye contact	Remove contact lens Get medical advice/a	es, if present and easy to do. Continue rinsing. If eye irritation persists: ttention.	
First-aid measures after ingestion	Do NOT induce vomi if you feel unwell.	ting. Rinse mouth thoroughly with water. Call a poison center or a doctor	
4.2. Most important symptoms/effects,			
		naterial may cause thermal burns.	
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4.3. Indication of immediate medical attention and special treatment needed, if necessary Treat symptomatically.

SECTION 5: Fire-fighting measures		
5.1. Suitable extinguishing media		
Suitable extinguishing media	: Foam, carbon dioxide, water spray, dry chemical extinguisher	
Unsuitable extinguishing media	: High volume water jet.	
5.2. Specific hazards arising from the	chemical	
Fire hazard	: No information available.	
Reactivity in case of fire	: Product is not explosive.	
Hazardous decomposition products in case of fire	: Toxic fumes may be released, such as carbon monoxide, carbon dioxide, nitrogen oxides, hydrogen cyanide, isocyanates.	
5.3. Special protective actions for fire-fighters		
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.	

SECTION 6: Accidental release measures Personal precautions, protective equipment and emergency procedures 6.1. For non-emergency personnel 6.1.1. Protective equipment : Wear personal protective equipment. : Remove person to uncontaminated area. Remove all sources of ignition. Ensure adequate Emergency procedures ventilation, especially in confined areas. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray. Do not eat, drink or smoke during use. Wash thoroughly after handling. 6.1.2. For emergency responders Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection". **Environmental precautions** 6.2. Avoid release to the environment. Do not discharge into drains or rivers. Advise local authorities if considered necessary. 6.3. Methods and materials for containment and cleaning up For containment : No information available.

Methods for cleaning up	: Take up mechanically (sweeping, shoveling) and collect in suitable container for disposal.
Other information	: Dispose of materials or solid residues at an authorized site.

SECTION 7: Handling and storage		
7.1. Precautions for safe handling		
Precautions for safe handling	: Keep away from sources of ignition. Take action to prevent static discharges. Ensure good ventilation of the work station. Wear personal protective equipment. Avoid contact with skin and eyes.	
Hygiene measures	: Keep away from food and drink. Do not breathe dust/fume/gas/mist/vapours/spray. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.	
7.2. Conditions for safe storage, including any incompatibilities		
Storage conditions	: Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store locked up.	
Storage area	: Containers which are opened should be properly resealed and kept upright to prevent leakage. Keep only in original container. Protect from heat and direct sunlight.	
Storage temperature	: -2030 °C	
Incompatible products	: No information available.	

SECTION 8: Exposure controls/personal protection			
8.1. Control parameters			
KRONES creadditive FIL 14 01			
No information available			
Monitoring methods			
Monitoring methods	No information available		
8.2. Appropriate engineering controls			
Appropriate engineering controls : Keep away	from sources of ignition. Ensure good ventilation of the work station.		
Environmental exposure controls : Avoid release to the environment.			

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8.3. Individual protection measures, such as personal protective equipment (PPE)		
Hand pr	otection	: Protective gloves (EN 374).
Eye pro	tection	: Safety glasses (EN 166).
Skin an	d body protection	: Use chemically protective clothing.
Respira	tory protection	: In case of insufficient ventilation, wear suitable respiratory equipment.
Therma	I hazard protection	: No information available.

8.4. Exposure limit values for the other components No additional information available

9.1. Basic physical and chemical pro	operties
Physical state	: Solid
Appearance	: Filament
Colour	: White.
Odour	: Not available
Odour threshold	: Not available
Melting point	: Not available
Freezing point	: Not available
Boiling point	: Not available
Flammability (solid, gas)	: Non flammable
Explosive limits	: Not available
Lower explosive limit (LEL)	: Not available
Upper explosive limit (UEL)	: Not available
Flash point	: Not available
Auto-ignition temperature	: 220 °C
Decomposition temperature	: > 400 °C
рН	: Not available
pH solution	: Not available
Viscosity, kinematic (calculated value) (40 °C)	: Not available
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50 °C	: Not available
Density	: 1.22 g/cm ³
Relative density	: Not available
Relative vapour density at 20 °C	: Not available
Solubility	: Insoluble
Explosive properties	: No data available
Oxidising properties	: No data available

Additional information

: No additional information available

SECTIO	DN 10: Stability and reactivity			
10.1.	Reactivity			
The prod	The product is non-reactive under normal conditions of use, storage and transport.			
10.2.	Chemical stability			
Stable un	der normal conditions.			
10.3.	Possibility of hazardous reactions			
No dangerous reactions known under normal conditions of use.				
10.4.	Conditions to avoid			
None under recommended storage and handling conditions (see section 7).				
10.5.	Incompatible materials			
No additional information available.				

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10.6.	Hazardous decomposition product	S
Nitrogen	oxides, hydrogen cyanide, isocyanates.	

Thirogen oxides, hydrogen cyanide, isocyanates.

SECTION 11: Toxicological info	rmation	
11.1. Information on toxicologic	al effects	
Acute toxicity (oral)	: Not classified	
Acute toxicity (dermal)	: Not classified	
Acute toxicity (inhalation)	: Not classified	
Skin corrosion/irritation	: Not classified	
Serious eye damage/irritation	: Not classified	
Respiratory or skin sensitisation	: Not classified	
Germ cell mutagenicity	: Not classified	
Carcinogenicity	: Not classified	
Reproductive toxicity	: Not classified	
STOT-single exposure	: Not classified	
STOT-repeated exposure	: Not classified	
Aspiration hazard	: Not classified	

SECTION 12: Ecological information	
12.1. Toxicity	
Ecology - general	: The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified
12.2. Persistence and degradability	
KRONES creadditive FIL 14 01	
Persistence and degradability	No additional information available
12.3. Bioaccumulative potential	
KRONES creadditive FIL 14 01	
Bioaccumulative potential	No additional information available
12.4. Mobility in soil	
KRONES creadditive FIL 14 01	
Mobility in soil	No additional information available
12.5. Other adverse effects	
Ozone	: Not classified
Other adverse effects	: No additional information available

SECTION 13: Disposal considerations	5
13.1. Disposal methods	
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Product/Packaging disposal recommendations	: Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information In accordance with IMDG / IATA / UN RTDG

UN RTDG		IMDG	ΙΑΤΑ		
14.1. UN number					
Not regulated for transport					

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14.2. UN Proper Shipping Name				
Not applicable	Not applicable	Not applicable		
14.3. Transport hazard class(es)				
Not applicable	Not applicable	Not applicable		
14.4. Packing group				
Not applicable	Not applicable	Not applicable		
14.5. Environmental hazards				
Dangerous for the environment : No	Dangerous for the environment : No Marine pollutant : No	Dangerous for the environment : No		
No supplementary information available				

14.6. Special precautions for user

- UN RTDG No data available - IMDG No data available - IATA

No data available

14.7. Transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations specific for the product in question

No additional information available

SECTION 16: Other information	
Issue date	: 13/11/2020
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Indication of changes:	
No information available.	
Abbreviations and acronyms	: ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
	ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road
	EC50 - Median effective concentration IATA - International Air Transport Association
	IMDG - International Maritime Dangerous Goods
	LC50 - Median lethal concentration
	LD50 - Median lethal dose RID - Regulations concerning the International Carriage of Dangerous Goods by Rail
	SDS - Safety Data Sheet
Data sources	: ECHA reference. LOLI.
Training advice	 Normal use of this product shall imply use in accordance with the instructions on the packaging.
Other information	: No information available.
Full text of H-statements:	
No information available	

SDS UN

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.